

Work Order ID 108621

October-25-13 6:58:31 AM

108621

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Item ID: D3999-7

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Corner

Start Date: 10/25/13 Start Qty: 5.00

Required Date: 10/25/13 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3999

A

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

0.00

24 0 Au
13.10.25

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

24 0 Au
13.10.25

108621

October-25-13 6:58:31 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 10/25/13 **Start Qty:** 5.00 ***5***

Cust Item ID:

Required Date: 10/25/13 **Req'd Qty:** 5.00 ***5***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

**Insp.
Stamp**

27

120

QC

Memo

0.00

Quality Control

Identify as per dwg & Stock Location: U4.03 0.00

170

Packaging

Memo

0.00

Packaging

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 108621

Parent Item: D3999-7

Parent Item Name: Corner

Start Date: 10/25/13

Required Date: 10/25/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP rev A 09.12.16 new issue Prelim EC verified by DD IPP rev B 10.05.10 ecn 10-562 EC verified by:DD

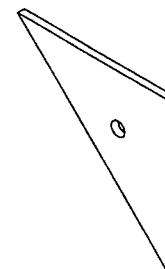
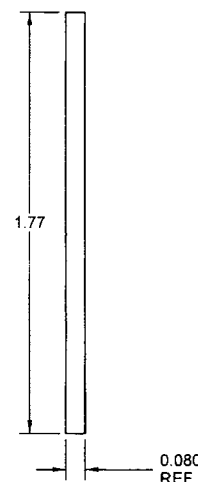
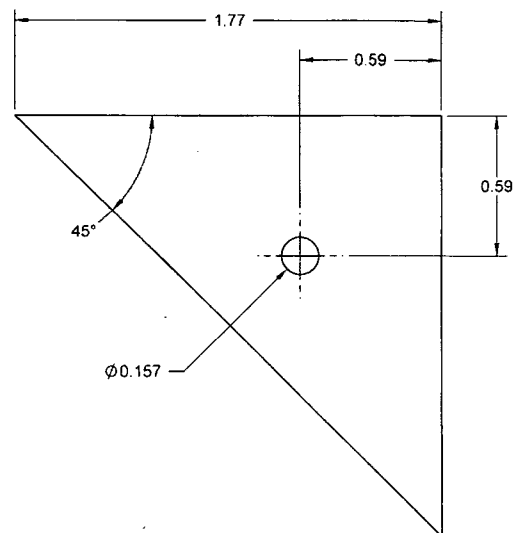
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080 6061-T6 .080 Sheet		Purchased	No			100	sf	508.3680	0.011	1			

At 13.10.25

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT021	508.368	
125812	32.75	
m126309	363.5	
<u>m126350</u>	112.118	

126350 → 4.8

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3999-7	JCA-M47-1-17



D3999-7 CORNER

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.080
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

also 108671

RELEASED
2010-05-05
W

DESIGN	<i>JE</i>	DART AEROSPACE LTD	
DRAWN	<i>JE</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JE</i>	DRAWING NO. D3999	REV. A
MFG. APPR.	<i>JE</i>		SHEET 8 OF 12
APPROVED	<i>JE</i>	TITLE BAFFLE	SCALE
DE APPR.	<i>JE</i>		NTS
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